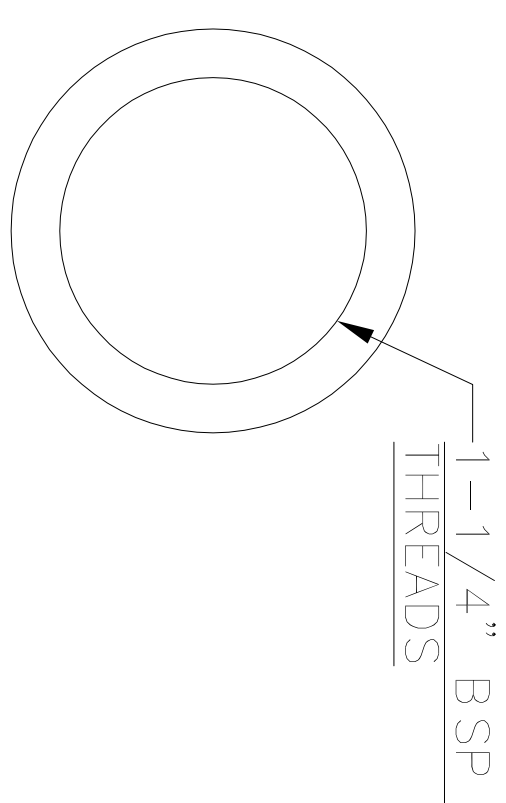
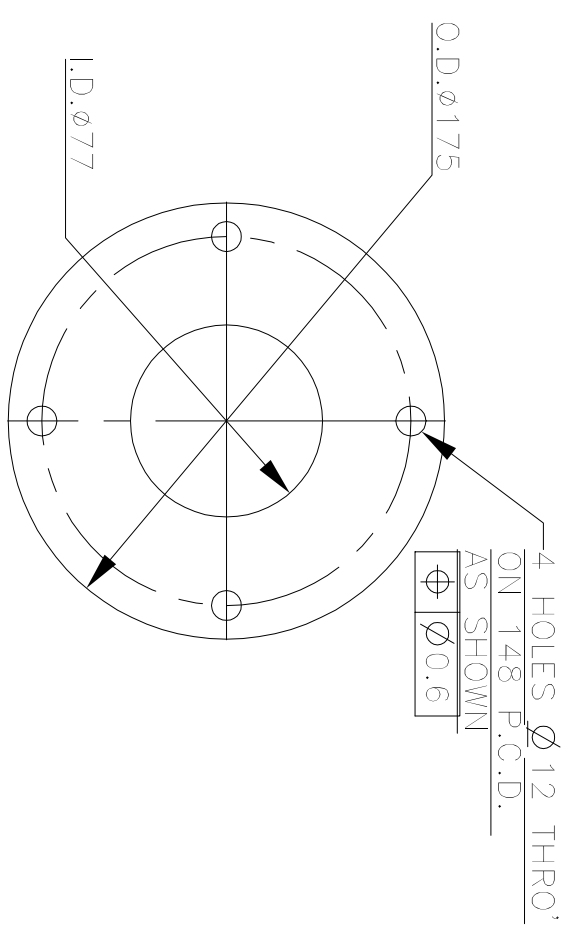
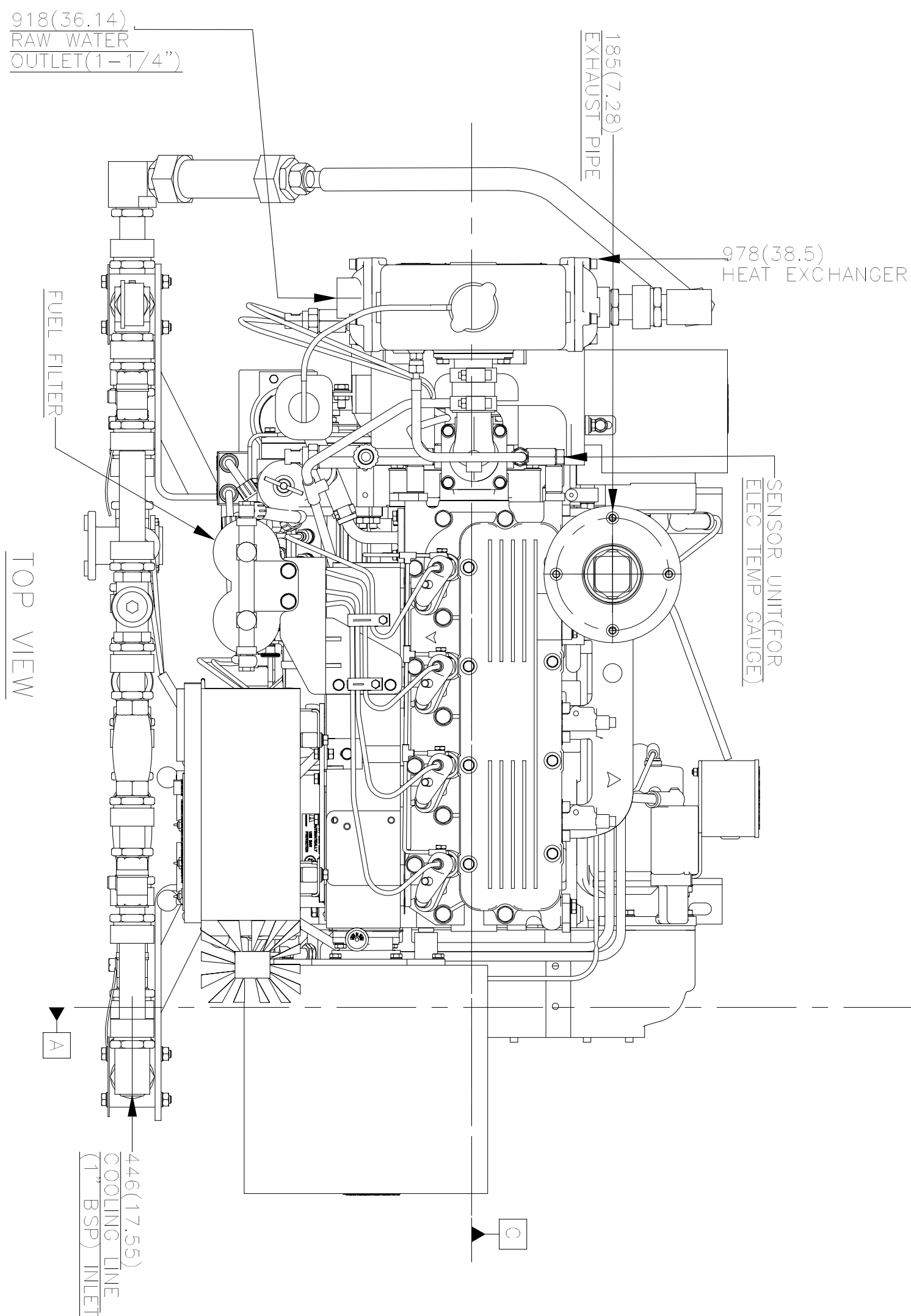
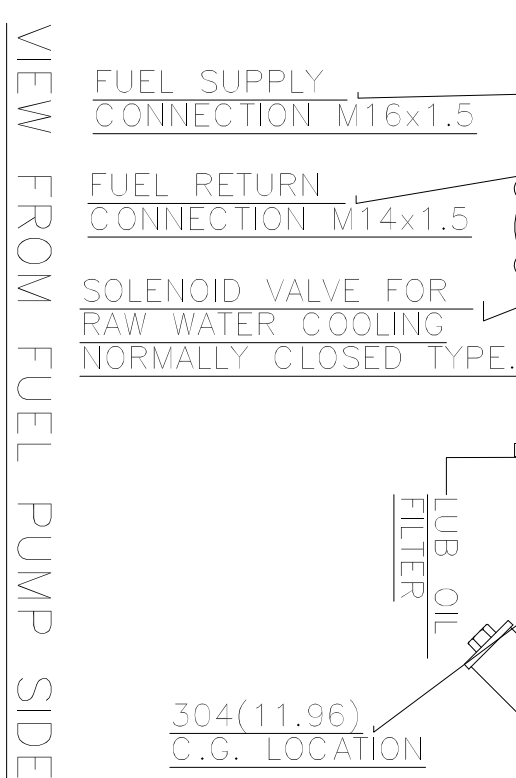
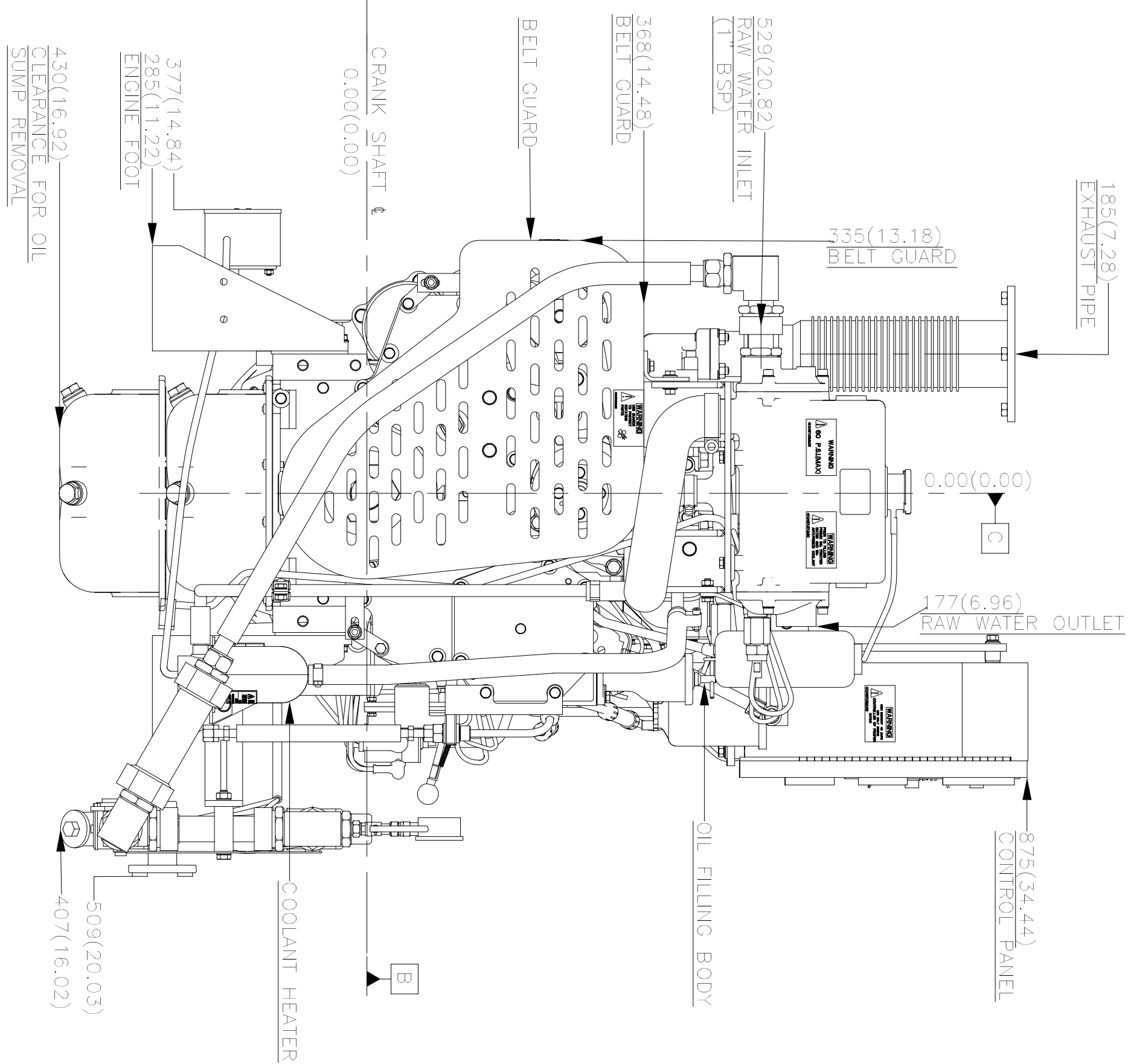
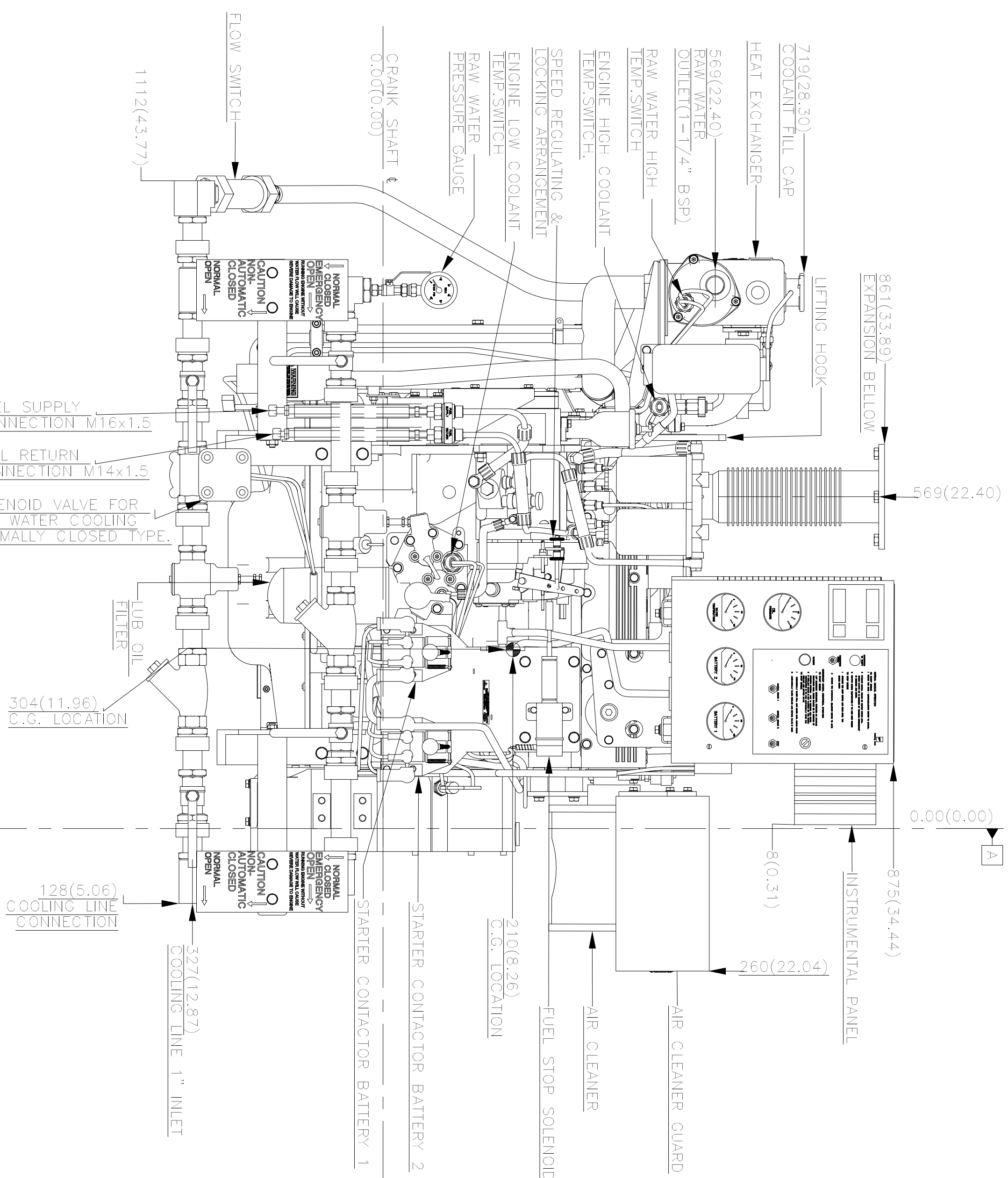




FLANGE AT SILENCER  
& BELLOW SIDE  
SCALE 1:3

RAW WATER OUTLET  
CONNECTION  
SCALE 1:1

NOTE:  
ALL DIMENSIONS SHOWN ARE IN MM  
AND IN BRACKET ARE IN INCHES.

**A** MOUNTING FACE OF FLYWHEEL  
**B** ENGINE CRANK SHAFT HORIZONTAL CENTRE LINE  
**C** ENGINE CRANK SHAFT VERTICAL CENTRE LINE  
 CENTER OF GRAVITY OF ENGINE

**DIFFERENT STATE:-**

|                                                  |                             |                                                      |                            |                              |            |                              |  |
|--------------------------------------------------|-----------------------------|------------------------------------------------------|----------------------------|------------------------------|------------|------------------------------|--|
| UNLESS OTHERWISE SPECIFIED                       |                             | CAB. DRG. FILE:-                                     |                            | P.L.M.                       |            | CASTING/DRWG. DRG. NO.       |  |
| ● ALL DIMENSIONS ARE IN MM.                      | WATER TREATMENT :-<br>-- -- | HEAT TREATMENT :-<br>-- --                           | KIRLOSKAR (Sg) :-<br>-- -- | TYPE                         | KFPAR-UF07 | SCALE<br>16<br>1 UP 2        |  |
| ● SURFACE FINISH IS PER C.I.                     |                             |                                                      |                            |                              |            |                              |  |
| ● UNMENTIONED TOLERANCES AS PER DISTRIBUTION     |                             |                                                      |                            |                              |            |                              |  |
| ● REMOVE ALL SHARP EDGES AND ROUNDS TO R1.5 MIN. |                             |                                                      |                            |                              |            |                              |  |
| ● DRAWING NOT TO BE SCALED                       |                             |                                                      |                            |                              |            |                              |  |
| UNMENTIONED                                      |                             |                                                      |                            |                              |            |                              |  |
| RADII                                            |                             | -- --                                                |                            | DRAWING NO.                  |            |                              |  |
| CHAMFER                                          | -- --                       | KIRLOSKAR DIL. ENGINES LTD.,<br>PUNE 411 003 (INDIA) |                            | 4H2209.00.00                 |            | REV. NO                      |  |
| UNDERCUT                                         | -- --                       |                                                      |                            |                              |            | 00                           |  |
| NEW RELEASE                                      |                             | ZONE                                                 |                            | ZONE                         |            |                              |  |
| MODIFIER REF. No.<br>BY DATE                     |                             | MODIFIER REF. No.<br>BY DATE                         |                            | MODIFIER REF. No.<br>BY DATE |            | MODIFIER REF. No.<br>BY DATE |  |
| 00                                               |                             | 27/05/2014                                           |                            | 27/05/2014                   |            | 27/05/2014                   |  |
| REVISION                                         |                             | REVISION                                             |                            | REVISION                     |            | REVISION                     |  |
| ZONE                                             |                             | ZONE                                                 |                            | ZONE                         |            | ZONE                         |  |
| 00                                               |                             | 00                                                   |                            | 00                           |            | 00                           |  |
| REVISION                                         |                             | REVISION                                             |                            | REVISION                     |            | REVISION                     |  |
| ZONE                                             |                             | ZONE                                                 |                            | ZONE                         |            | ZONE                         |  |
| 00                                               |                             | 00                                                   |                            | 00                           |            | 00                           |  |

IF IN DOUBT ASK

PRINTS OF  
PREVIOUS REVISION NO.  
SHOULD BE SCRAPPED

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FORMAT NO. R&E/FDRM/056/01 (REFER DDP NO. R&E 4.4/03)

SIZE A1

